## **Tech Note 070**

## **Crankshaft Bolts & Torque Specifications**

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Do not attempt to reuse the original Dual Mass Flywheel crank bolts when fitting this kit.

The crankshaft bolts supplied with this clutch kit are specifically designed for use with this Solid Mass Flywheel (SMF) and should be tightened to the appropriate torque specifications as detailed below.

## Crankshaft Bolt Torque Specifications for EXEDY Australia Clutch Kit Number FMK-8639SMF and derivatives

- 1. Tighten bolts to 25Nm.
- 2. Tighten bolts further to 40Nm.
- 3. Tighten bolts by a further 48 degrees.

