Tech Note 039

Holden Commodore V6 VSII - VY flywheel installation

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The flywheel included in this kit has a balance mass which compensates for the internal "Out of Balance" moment within the Holden V6 engine, as fitted to VSII – VY model series

Please note the following during flywheel installation:

- the orientation of the flywheel to crankshaft is critical
- one (1) of the flywheel to crank holes is offset by a minor amount
- when installing the flywheel, introduce & tighten each bolt by hand. <u>DO NOT USE AN IMPACT GUN</u> as it is possible to locate the flywheel 180 degrees out. Failure to position the flywheel correctly will result in chronic vibration!

