

FOR CSC'S WHICH ARE NOT SUPPLIED

WITH AN O-RING SEAL

Before installing the CSC, you must ensure that you place a ring of Loctite® 5980™ onto the CSC as depicted below.

1. Remove old CSC from the transmission.
2. Remove and dispose of old O-ring seal.
3. Apply Loctite® 5980™ around the sealing area of the new CSC.
4. Bolt the CSC to the housing – torque each bolt to 11Nm.

